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ALL DIMENSIONS ARE IN MILLIMETRES  
 TOLERANCES:  $\pm 0.25\text{mm}$

**DO NOT SCALE DRAWING**

**rack**  
 RACK SYSTEMS (ENG) LIMITED  
 19-25 DOVE WAY  
 KIRKBY MILLS INDUSTRIAL ESTATE  
 KIRKBYMOORSIDE  
 YORK  
 YO62 6QR

DESCRIPTION		FILE NAME	REV
FLIP TOP TABLE DRILLING DETAIL			
MATERIAL		COMMENTS/TURRET PUNCH CODE/PART No	
DRAWN	KJS		
CHECKED			
DATE	18/10/2007		