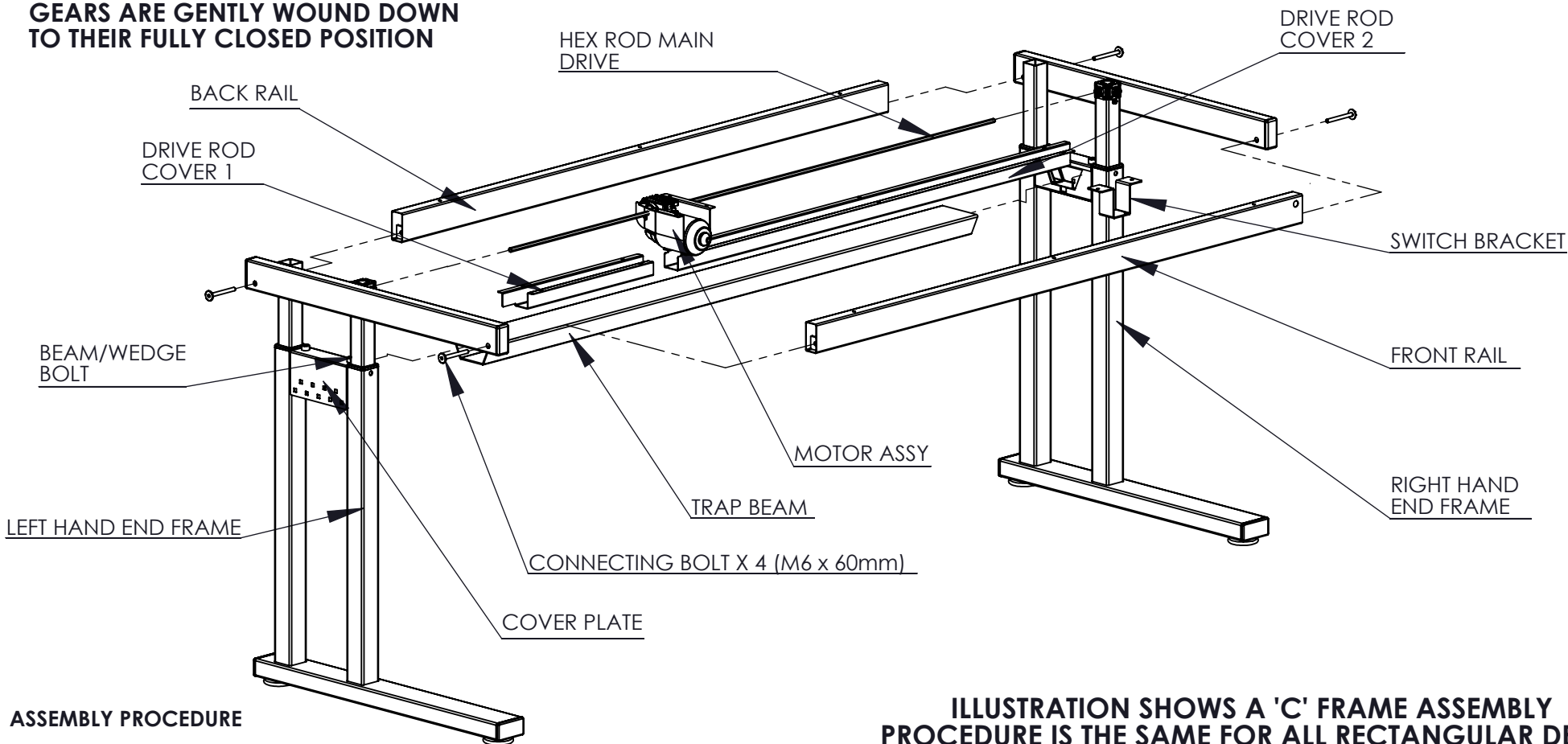


VARIO ELECTRICAL HEIGHT ADJUSTABLE ASSEMBLY INSTRUCTIONS RECTANGULAR DESKS

PRIOR TO ASSEMBLY ENSURE ALL GEAR'S ARE GENTLY WOUND DOWN TO THEIR FULLY CLOSED POSITION



**ILLUSTRATION SHOWS A 'C' FRAME ASSEMBLY
PROCEDURE IS THE SAME FOR ALL RECTANGULAR DESKS**

ASSEMBLY PROCEDURE

- REMOVE PACKAGING FROM ALL COMPONENTS.
- GENTLY INSERT TRAP BEAM INTO L/H END FRAME UNTIL IT MAKES CONTACT WITH INSIDE OF COVER PLATE. FINGER TIGHTEN BEAM/WEDGE BOLT.
- INSERT MAIN DRIVE ROD INTO GEAR OF SAME LEG.
- SLIDE MOTOR ASSEMBLY ONTO HEX ROD IN ORIENTATION SHOWN.
- TAKE R/H LEG AND SIMULTANEOUSLY INSERT TRAP BEAM AND HEX ROD MAIN DRIVE INTO APPROPRIATE APERTURES. FINGER TIGHTEN BEAM/WEDGE BOLT.
- PRESENT FRONT RAIL AND INSERT M6 x 60mm CONNECTING BOLTS AND FINGER TIGHTEN. REPEAT WITH BACK RAIL.
- PLACE TOP ON FRAME AND SECURE WITH SUITABLE FIXINGS THROUGH HOLES IN FRAME WORK.
- TO POSITION MOTOR ASSEMBLY OFFER DRIVE ROD COVER 1 UP TO LEFT HAND LEG. SLIDE MOTOR ASSEMBLY UP TO COVER & SECURE MOTOR ASSEMBLY USING SUITABLE FIXINGS.
- SECURE DRIVE ROD COVER 1 & 2 USING SUITABLE FIXINGS.
- POSITION SWITCH BRACKET IN PREFERRED LOCATION AND SECURE USING SUITABLE FIXINGS.
- POSITION CONTROL BOX IN PREFERRED LOCATION AND SECURE USING SUITABLE FIXINGS.
- CONNECT ALL CABLES AND LEADS. SECURE TO TOP USING SELF ADHESIVE TIE HOOKS AND ZIP TIES.
- TIGHTEN BEAM/WEDGE BOLT AND ALL FOUR CONNECTING BOLTS AFTER INITIAL ELECTRICAL SET UP PROCEDURE

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