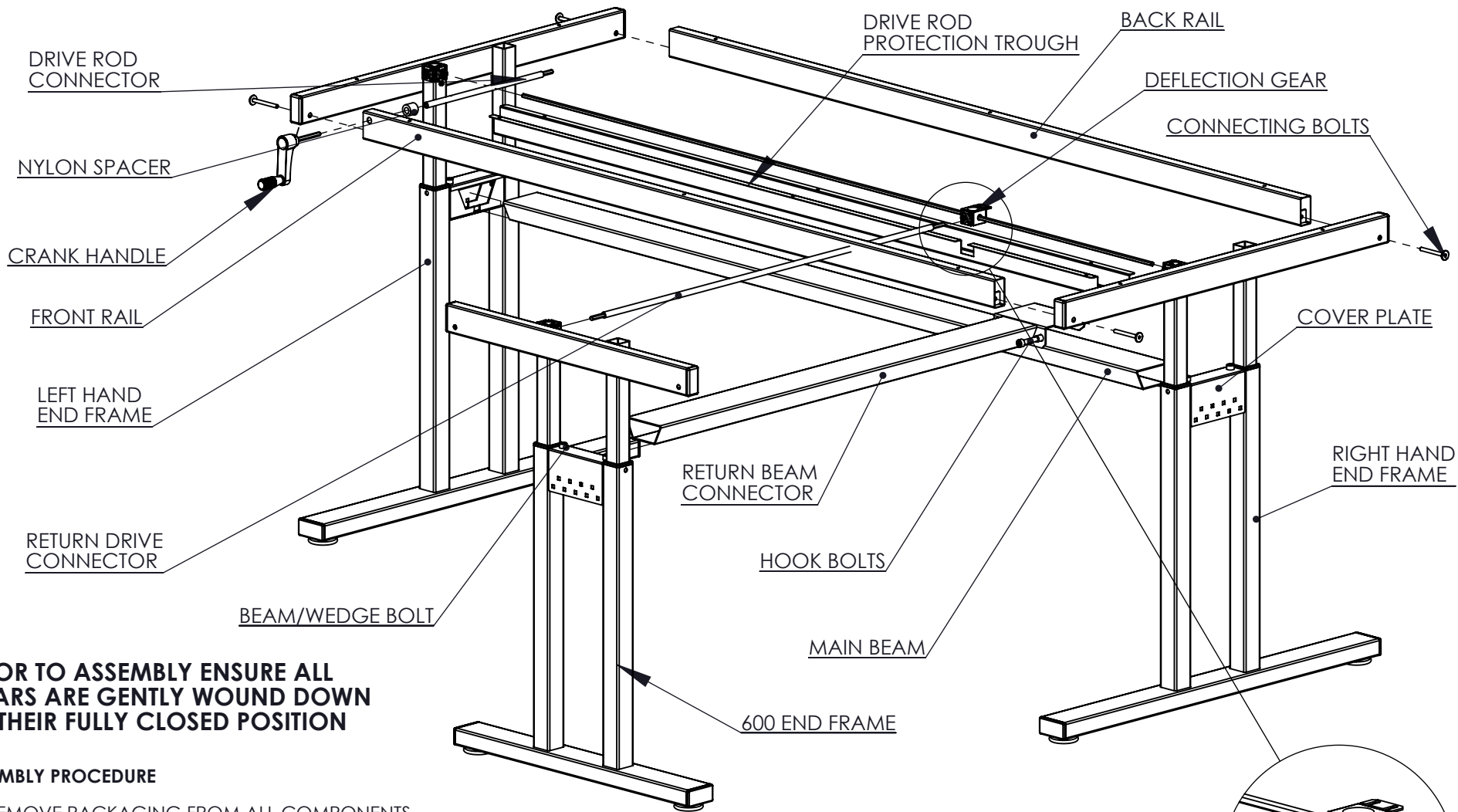


VARIO HEIGHT ADJUSTABLE ASSEMBLY INSTRUCTIONS RADIAL DESKS



PRIOR TO ASSEMBLY ENSURE ALL GEARS ARE GENTLY WOUND DOWN TO THEIR FULLY CLOSED POSITION

ASSEMBLY PROCEDURE

- REMOVE PACKAGING FROM ALL COMPONENTS.
- GENTLY INSERT TRAP BEAM INTO L/H END FRAME UNTIL IT MAKES CONTACT WITH INSIDE OF COVER PLATE. FINGER TIGHTEN BEAM/WEDGE BOLT.
- INSERT MAIN DRIVE ROD INTO GEAR OF L/H LEG. SLIDE DEFLECTION GEAR ONTO MAIN HEX ROD AND THEN TAKE R/H LEG AND SIMULTANEOUSLY INSERT BEAM AND MAIN HEX ROD INTO APPROPRIATE APERTURES. FINGER TIGHTEN BEAM/WEDGE BOLT.
- PRESENT FRONT RAIL AND INSERT M6 x 60mm CONNECTING BOLTS AND FINGER TIGHTEN. REPEAT WITH BACK RAIL.
- INSERT RETURN DRIVE CONNECTOR THRO FRONT RAIL INTO DEFLECTION GEAR.
- HOOK RETURN BEAM CONNECTOR OVER MAIN BEAM AND SIMULTANEOUSLY INSERT OPEN END OF RETURN BEAM CONNECTOR AND RETURN DRIVE CONNECTOR INTO 600 END FRAME UNTIL IT MAKES CONTACT WITH INSIDE OF COVER PLATE. FINGER TIGHTEN BEAM/WEDGE BOLT.
- INSERT CRANK HANDLE CONNECTING ROD THROUGH FRONT RAIL AND PASS THROUGH NYLON SPACER INTO GEAR.
- INSERT SPLIT PIN THROUGH HOLE IN CRANK HANDLE CONNECTING ROD.
- INSERT HANDLE INTO CRANK HANDLE CONNECTING ROD AND WIND FRAME TO MAX HEIGHT.
- TIGHTEN BEAM/WEDGE BOLT AND ALL FOUR CONNECTING BOLTS AND HOOK BOLTS.
- PLACE TOP ON FRAME AND SECURE WITH SUITABLE FIXINGS THROUGH HOLES IN FRAME WORK.
- SECURE DEFLECTION GEAR BRACKET TO TOP USING SUITABLE FIXINGS.
- POSITION DRIVE ROD PROTECTION TROUGH AND SECURE WITH SUITABLE FIXINGS.

(NOTE DRIVE ROD PROTECTION TROUGHS CAN ONLY BE FITTED IN POSITION WHEN THE FRAME HAS BEEN WOUND UP)

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